

Work Order ID 57184

March 29, 2010 8:48:48 AM



Page 1

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 29/03/2010 Start Qty: 36.00



Cust Item ID:

Required Date: 05/04/2010 Req'd Qty: 36.00



Customer:

Reference:

Approvals:

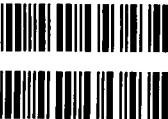
Process Plan: *R*

Date: *10-3-29*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Draw Nbr

Revision Nbr

100



Hardinge CNC LATHE SMALL

Hardinge

Memo

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759

0.00

110



QC2- Inspect parts off machine FAI/FAIB

QC

Quality Control

0.00

SL 10/03/30

(36)

120



QC8- Inspect parts - second check

QC

Quality Control

0.00

SL 10/03/30

(36)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
DescriptionIdentify as per dwg & Stock Location BasketSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

(36)

PD 10.03.30

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/31 JJ

PD 10-3-31

(36)

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NOTE: Date & initial all entries

Picklist Print

March 29, 2010 8:48:52 AM

Page 1

Work Order ID: 57184



Parent Item: D3759-1



Parent Item Name: Bushing

Start Date: 29/03/2010

Required Date: 05/04/2010

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Start Qty: 36.00

Required Qty: 36.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	32.0151	2.3684			

304 ROUND BAR 0.375



Warehouse

Location

Main Warehouse

MAT029	32.0150579
112058	0.01317895
112473	9.6003
113325	22.4015789

Loc Qty

Loc Code

- 24 SL 10/03/30

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DART AEROSPACE LTD	Work Order:	57189
Description: Bushing	Part Number:	D3759-1
Inspection Dwg: D3759	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	SL	Audited by:	BB	Prototype Approval:	N/A
Date:	10/03/	Date:	10/03/30	Date:	N/A
Rev	Date	Change		Revised by	Approved
A	08.04.21	New Issue		KJ/DD	

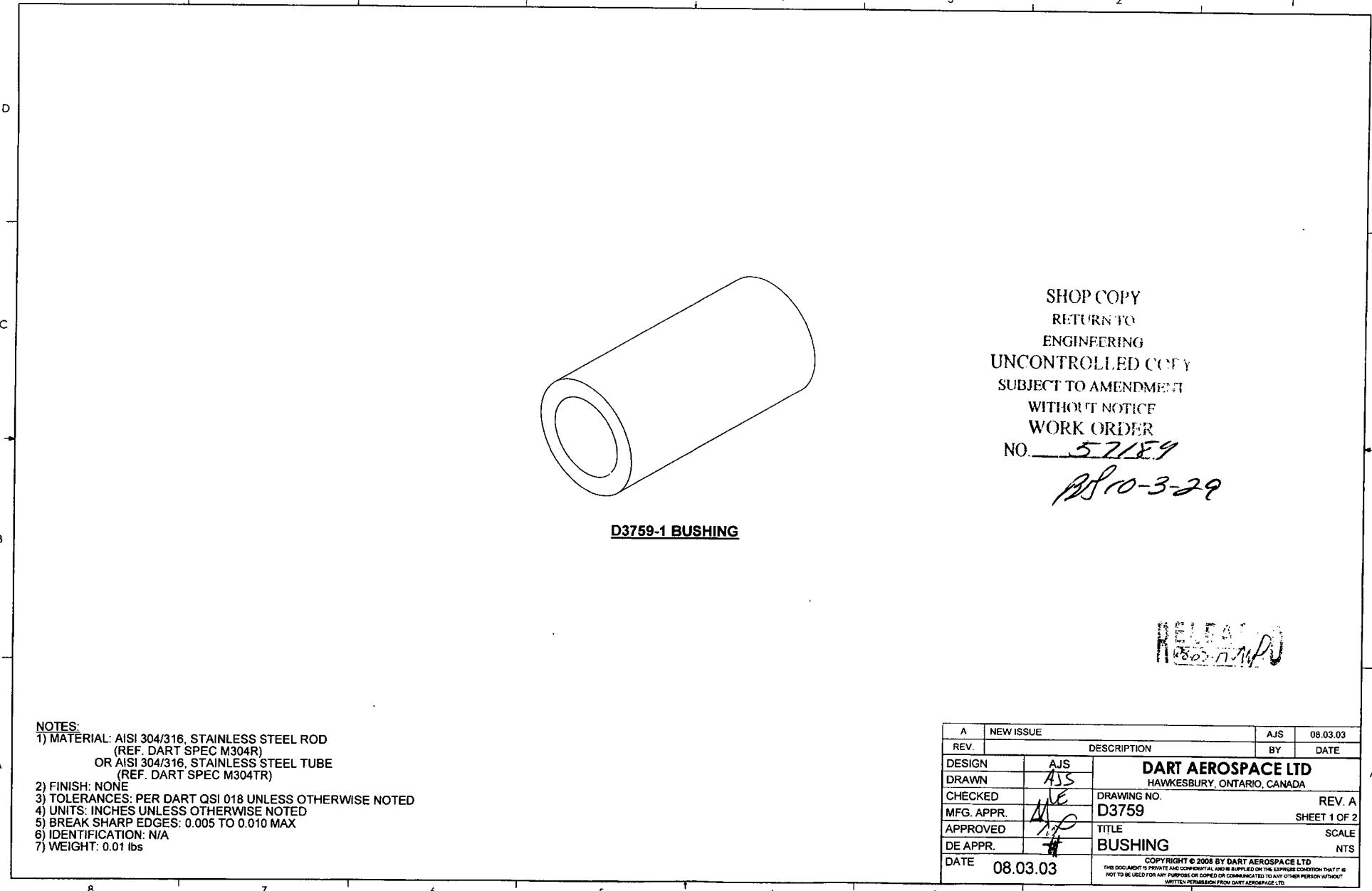
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8 7 6 5 4 3 2 1



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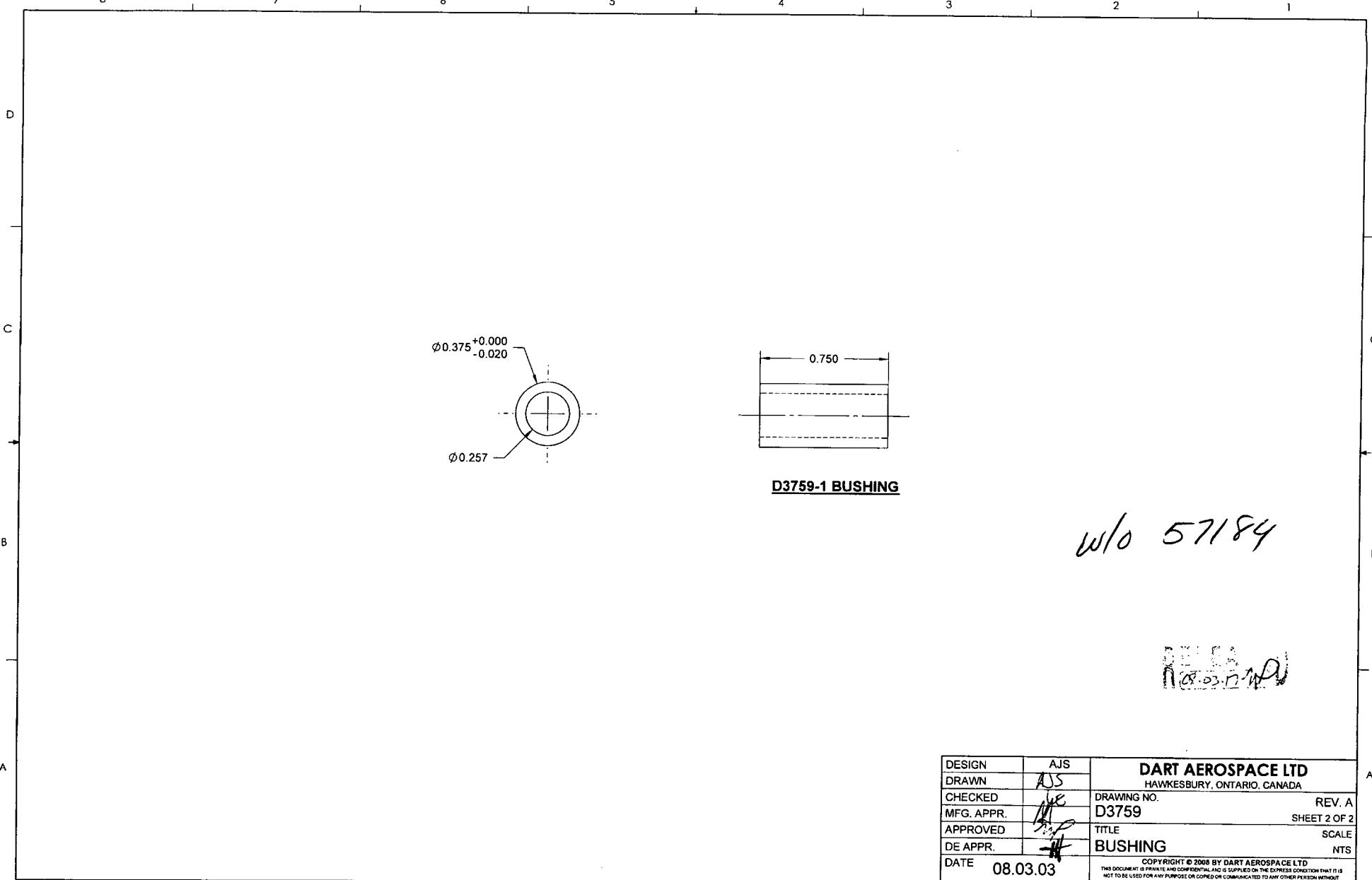
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